Due//Matic A/S

Operating Instructions
Compact 8, Sporting
St. base
230V



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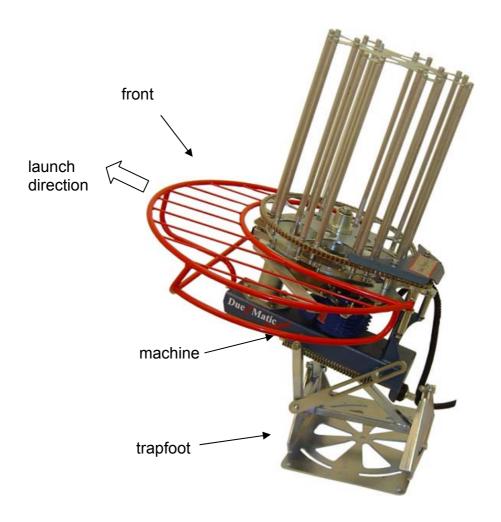
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Electrical diagrams

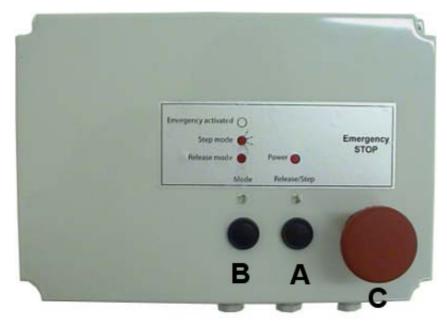
Assembling the trap

- 1. Mount Safety Guard. DO NOT USE THE TRANSPORTBOLTS
- **2.** Mount magazine.



3. Mount the trapfoot with bolts (not included) on stable foundation.

Electronic box:



Operation of all switches:

- Connect the trap to the source of power
 Power- and Mode lamps lights constantly.
 If Emergency STOP has been activted, POWER lamp lights ONLY.
 Loosen Emergency Stop and press MODE-button 2 x.
 Now Mode lamp also lights constantly
- **2.** The following switches can be found on the electronics box:

A. Release / Step

- Use this switch, releasing targets. release.
- Moving throwingarm in steps, until releasing. Function of switch depends on MODE.

B. MODE

- Single press the switch activating Step-mode. (Mode-lamp flash the light)
- Repress the switch activating Release-mode. (Mode-lamp lights constantly)

If NO light in the Mode-lamp, Emergency STOP is activated.

C. EMERGENCY STOP

If the Emergency Stop has been activated. Turn the button and press on Mode switch 2 x to jump to release mode.

By pressing release handle 2 x, two targets are released quickly one after the other.

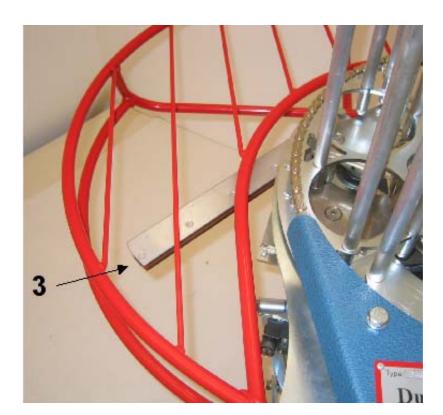
Starting the trap

- 1. Check that the direction of launch is clear
- **2.** If both lamps lights, the machine is ready.
- 3. Connect release handle
- **4.** If **Emergency STOP** has been activted, POWER lamp lights ONLY.
 - Loosen Emergency Stop and **press MODE-button 2 x**. Now Mode lamp also lights constantly
- **5.** By pressing Release switch the throwingarm will be placed in cocking position
- **6.** When the switch on release handle is pressed, a target will be launched



Unloading and switch off the trap

- 1. Change MODE to **STEP** (Mode-lamp flash the light)
- 2. Activate **STEP** until release of target
- **3.** The launching arm will be set in the "original position".
- **4.** Switch off power to machine



Adjusting the length of launch

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

Adjust the length of the launch with 19 mm spanner



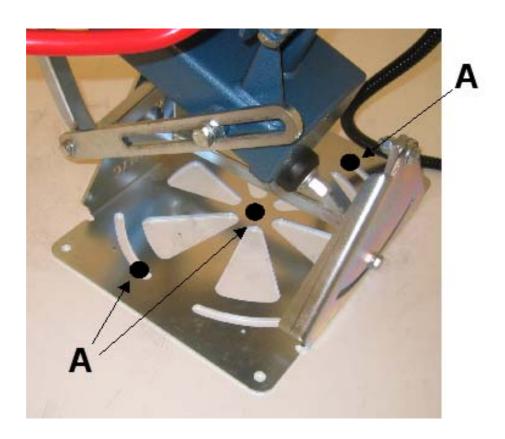
- **1.** Turn right to increase the length of launch to max.
- **2.** Turn left to decrease the length of launch to min.

Horizontal launch adjusting

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

Changing the direction:

- **1.** Loosen bolt "A" (not included)
- **2**. Turn the machine to correct direktion
- **3.** Remember to tighten bolt "A" after adjustment



Tilt adjustment (up / down)

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

- **1.** Loosen the bolt "A" with 19 mm spanner
- **2.** Tilt the machine to correct position.

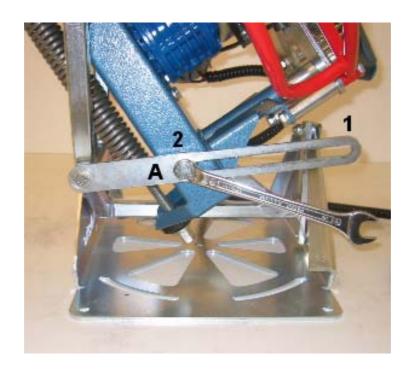


Pos 1: DOWN (- 10⁰)



Pos 2: UP (60⁰)

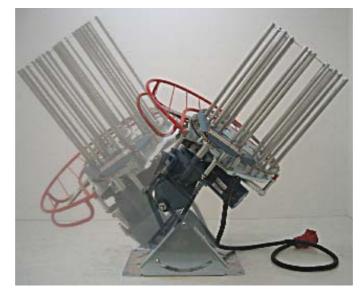
3. Remember to tighten bolt "A" after adjustment



Tilt adjustment (right / left)

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

- **1.** Loosen the bolt "B" with 19 mm spanner.
- **2.** Tilt the machine to correct position.

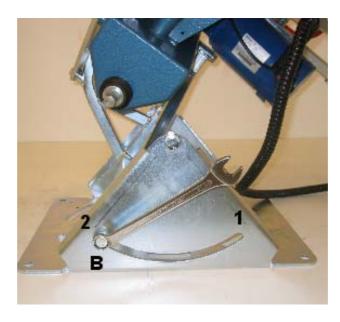


POS 2: RIGHT (30⁰)

POS 1: LEFT (45⁰)

Back view

3. Remember to tighten bolt "B" after adjustment



Back view

Adjusting the micro-switch

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

When loaded, the placement of the launching arm is determined by a microswitch. If it is set incorrectly, the launch may be delayed and the trap may launch serval targets after one another, even if the pressure switch is only pressed once.

Correct adjustment of microswitch:

- 1. The launching arm too far to right, adjust the micro-switch to left.
- **2.** The launching arm too far to left, adjust the micro-switch to right.



Adjusting target seperator knives.

NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE



Seperator knives

Adjust knives up/down bolt "A".
Use 8 mm spanner.

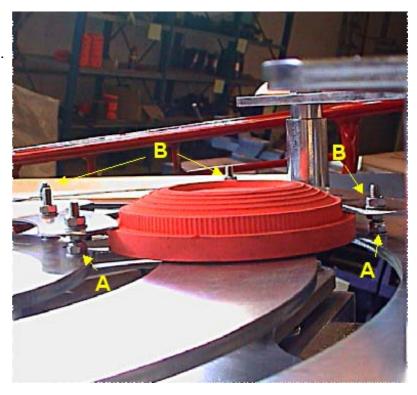
Distance between knives and target:

Just a little slice (0,2 mm)

In the outer knife, loosen bolt "B" (3 pcs) with 8 mm spanner adjust the knife so the targets can pass.

Distance about 1 mm

Remember to tighten the bolts "B" after adjustment.



Please note:

The magazine is dismounted for the transport.

Mounting the magazine it is important to notice following:

The trap has been adjusted, so if the magazine is correct re-mounted the target

vill be placed on the right time.

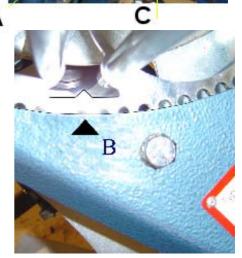
Mounting the magazine:

* Loosen chaintensioner bolt "A" with 17 mm spanner.

* Fit the chain on magazin. Start on the right side

IMPORTANT: Notice position of the two arrows "B"

* Mount the magazine, and tighten bolt "C" <u>underneath</u> with 19 mm spanner.



Fingertighten the chain with "D", and tighten chaintensioner bolt "A" with 17 mm spanner

