# **Due//Matic A/S**

# Operating Instructions Model Compact 12 ATA



DUE//MATIC A/S, FJORDVEJ 21

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# **Due//Matic**

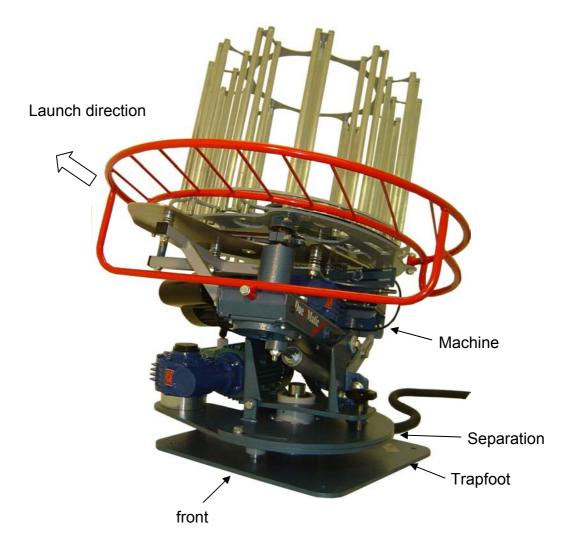
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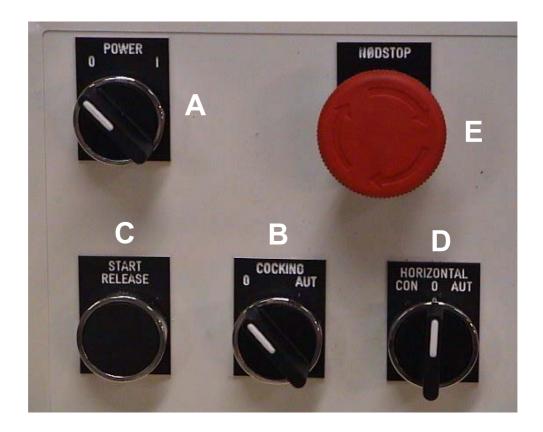
# Assembling the trap

- 1. Separate the trap into 2 parts
- **2.** Place the foot on the base plate facing the direction in which the targets are to be launched



- 3. Secure the foot with the angle braces
- **4.** Mount the trap on the foot

#### **Electronic box**



#### Operation of all switches:

- **1.** Connect the trap to the source of power
- 2. Check whether the source of power is 115 / 230 or 400 volts
- **3.** The following switches can be found on the electronics box
  - A. POWER with 2 settings: "0" & "I"

    The trap is turned off when set at "0"

    The trap's functions are ready when set at "I"
  - B. The COCKING switch has two settings "0" & "AUT" When set at "0", the trap operates for the time the "START-RELEASE" button is depressed.
    When set at "AUT", the trap's springs tighten when the "START-RELEASE" switch is depressed. The same function can be operated by actuating the pressure switch.
  - C. START-RELEASE is a push button switch. By pressing the "START-RELEASE" button when "COCKING" function is set in the "0" position, the trap operates only for the time the "START-RELEASE" button is depressed. If the "COCKING" switch is set at "AUT" the trap's springs tighten in loaded function. The trap is now loaded, and the targets can be launched with the "START-RELEASE" button. The same function can be operated by actuating the pressure switch.
  - D. HORIZONTAL is a rotary switch with 3 settings. When set at "0", the horizontal function of the trap is turned off. This function is only used when the trap is to be used to launch targets in a specific horizontal direction. When set at "AUT" the trap moves in a pre-programmed pattern-after launching one target the trap is automatically set a new horizontal position and stops. When set at "CON", the trap moves continually through the horizontal range.
  - **E. EMERGENCY STOP** If the emergency stop button has been used. Turn the switch to turn on the power.

**Please note:** when the switches on the trap are set at "AUT" the following happens: After a target has been launched, the trap moves in preprogrammed pattern for 15 seconds and then stops. This is done so that the marksman cannot predict where the next target will be launched.

# **Due//Matic**

#### Starting the trap

- 1. Check that the direction of launch is clear
- **2.** Connect the pressure switch
- **3.** Check that the "EMERGENCY STOP" button has not been actuated
- **4.** Turn the "POWER"switch to position "I"
- **5.** Turn the "COCKING" switch to the "AUT" position
- **6.** When the "START-RELEASE" button is depressed, the throwingarm will be placed in cocking position
- **7.** When the "PRESSURE SWITCH" is pressed, a target will be launched.



# Unloading and switch off the trap

- **1.** Turn the "COCKING" switch to the "0" position
- **2.** Turn the "HORIZONTAL"-switch to "0" position
- 3. Depress the "START-RELEASE" button and launch a target
- **4.** The launching arm will be set in the "original position"
- **5.** Turn the "POWER"switch to the "0" position The trap is now switched off

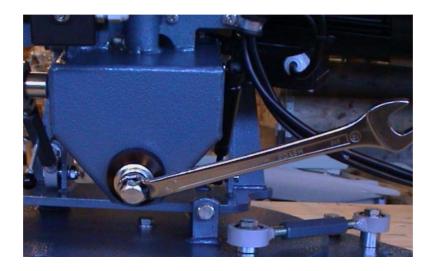




#### Adjusting the length of launch

#### NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

Adjust the length of the launch with 19 mm spanner



- **1.** Turn right to increase the length of launch to max.
- **2.** Turn left to decrease the length of launch to min.

#### Horizontal adjustment

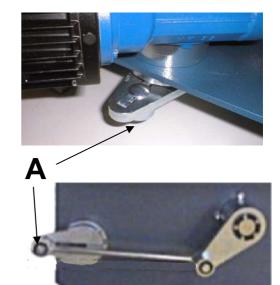
#### NOTICE: BY ALL ADJU STMENT UNLOAD THE MACHINE

Connect the trap to the source of power. Turn the trap to the extreme left position.

**1.** Turn the "HORIZONTAL" switch, to "CON" setting When the trap is at the far left, turn the switch to "0"

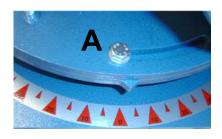


2. Loosen bolt "A" with 19 mm spanner, and adjust the angle by moving the connection bar in the groove of adjusting arm.



From the bottom

**3.** When position of bolt "A" is in center, "0" is on the scale of degree



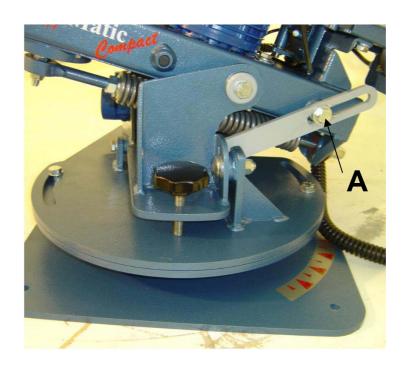
**4.** Remember to tighten bolt "A" after adjustment

# Vertical adjustment

#### NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

# Changing the lewel:

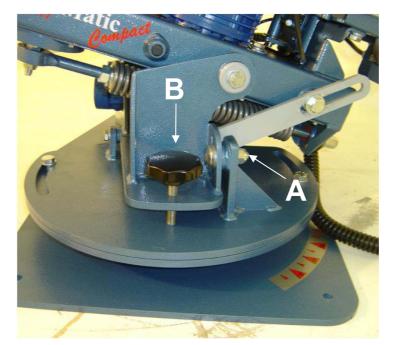
- 1. Loosen the bolt "A" (right of the machine) with 19 mm spanner
- 2. Adjust machine to correct lewel
- **3.** Tighten bolt "A" after adjustment

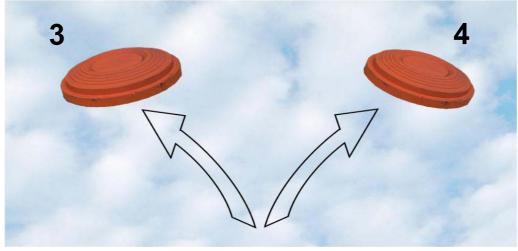


Capsize adjustment (if the targets capsizes in the air)

#### NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

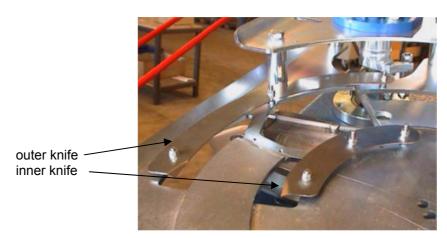
- **1.** Loosen the bolt "A" with 19 mm spanner
- **2.** Adjust the handle "B" to the right or to the left
- **3.** If the target capsizes left, turn the handle clockwise until the target lies straight in the air
- 4. If the target capsizes right, turn the handle anti-clockwise Remember to tighten bolt "A" after adjustment





#### Adjusting target seperator knives.

#### NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE



Seperator knives

Adjust knives up/down bolt "A" . Use 8 mm spanner.

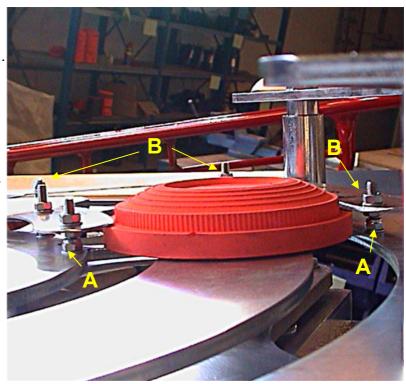
Distance between knives and target:

Just a little slice (0,2 mm)

In the outer knife, loosen bolt "B" (3 pcs) with 8 mm spanner adjust the knife so the targets can pass.

Distance about 1 mm

Remember to tighten the bolts "B" after adjustment.



#### Adjusting the micro-switch

#### NOTICE: BY ALL ADJUSTMENT UNLOAD THE MACHINE

When loaded, the placement of the launching arm is determined by a microswitch. If the latter is set incorrectly, the launch may be delayed and the trap may launch serval targets after one another, even if the pressure switch is only pressed once

- **1.** The launching arm too far to right, adjust the micro-switch to left
- **2.** The launching arm too far to left, adjust the micro-switch to right
- **3.** Correct setting of the micro-switch

