



Manual/Parts Lists
Provided By

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Sales, Parts, Repairs, Rentals, Installation
Trap, Skeet and Sporting Clays
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Beomat, Due Matic, Lincoln Traps,
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ASSEMBLY OF MECHANICAL INTERRUPTER COMPONENTS USED IN WESTERN VI524C, VI579C, AND VI581C TRAPS

NOTE: RETAIN FOR FUTURE USE - PARTS SHOWN ARE NOT LISTED IN WESTERN TRAP PARTS CATALOG.

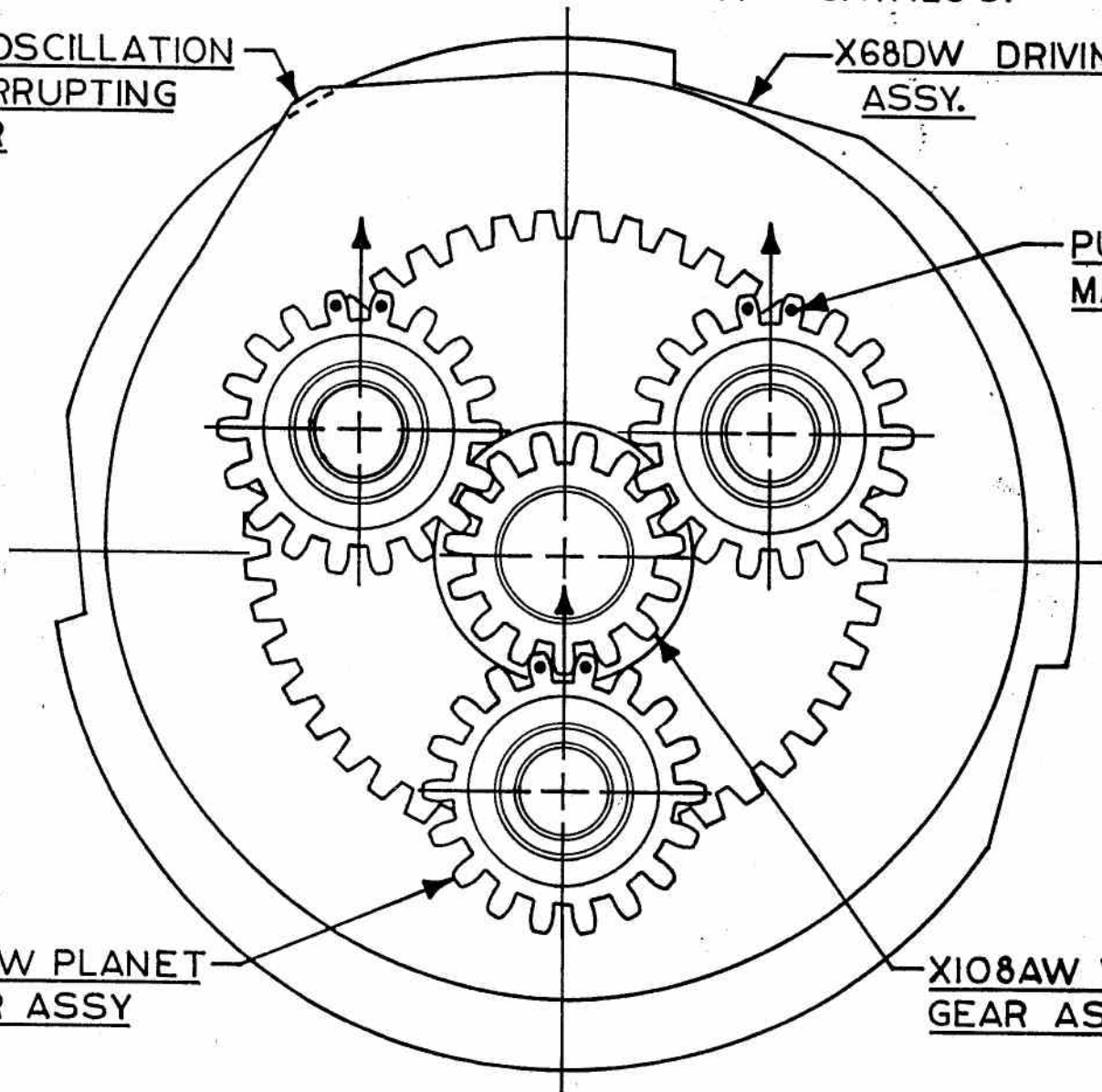
X84 OSCILLATION INTERRUPTING GEAR

X68DW DRIVING GEAR ASSY.

PUNCH MARKS

X110AW PLANET GEAR ASSY

X108AW WORM GEAR ASSY



IMPORTANT - DAMAGE WILL RESULT IF X110AW GEARS ARE NOT INSTALLED CORRECTLY. THE X84 GEAR IS DRIVEN BY THE BRONZE GEARS LOCATED ON THE UNDERSIDE OF THE THREE X110AW GEARS. ASSEMBLE COMPONENTS SO PUNCH MARKS ON TEETH OF X110AW GEARS ARE ORIENTED IN SAME PARALLEL DIRECTION WHEN GEARS ARE IN MESH (SEE DIAGRAM). AFTER ASSEMBLY, CHECK TO INSURE THAT GEARS ROTATE FREELY WITHOUT BINDING.